

## INTERACTIONS IN THE THREE-COMPONENT SYSTEM $\text{In}_2\text{O}_3\text{--SeO}_2\text{--H}_2\text{O}$ AT 100°C

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### ABSTRACT

The solubility isotherm of the system  $\text{In}_2\text{O}_3\text{--SeO}_2\text{--H}_2\text{O}$  at 100°C was studied and drawn. Three indium selenites were found to exist:  $\text{In}_2(\text{SeO}_3)_3 \cdot 6\text{H}_2\text{O}$ ;  $\text{In}_2(\text{SeO}_3)_3 \cdot \text{H}_2\text{SeO}_3$  and  $\text{In}_2(\text{SeO}_3)_3 \cdot 2\text{H}_2\text{SeO}_3 \cdot \text{H}_2\text{O}$ . X-ray analysis data were adduced and the thermal dissociation of these compounds was studied. The dissociation of the selenites and the formation of  $\text{In}_2\text{O}_3 \cdot 2\text{In}_2(\text{SeO}_3)_3$  and  $2\text{In}_2\text{O}_3 \cdot \text{In}_2(\text{SeO}_3)_3$  was confirmed.

### INTRODUCTION

In the last century Nilson [1] prepared and described the selenites of In:  $\text{In}_2(\text{SeO}_3)_3 \cdot 6\text{H}_2\text{O}$ ;  $3\text{In}_2(\text{SeO}_3)_3 \cdot 2\text{In}(\text{OH})_3 \cdot 22\text{H}_2\text{O}$ ;  $2\text{In}_2(\text{SeO}_3)_3 \cdot 3\text{H}_2\text{SeO}_3 \cdot 12\text{H}_2\text{O}$  and  $\text{In}_2(\text{SeO}_3)_3 \cdot 3\text{H}_2\text{SeO}_3 \cdot 4\text{H}_2\text{O}$ .

Working almost under the same experimental conditions Tananaev and co-workers [2] found out that the following selenites are possible:  $\text{In}_2(\text{SeO}_3)_3 \cdot 6\text{H}_2\text{O}$  and  $\text{In}_2(\text{SeO}_3)_3 \cdot 3\text{H}_2\text{SeO}_3 \cdot 3\text{H}_2\text{O}$ .

Since, according to refs. 2 and 3, gallium hydrogen selenite becomes normal gallium selenite upon remaining in the mother solution, we could come to the conclusion that the question of the possible equilibrium phases of the three-component system  $\text{In}_2\text{O}_3\text{--SeO}_2\text{--H}_2\text{O}$  is still open.

### EXPERIMENTAL

The initial  $\text{In}(\text{OH})_3$  and  $\text{SeO}_2$  were obtained by the technique reported in refs. 4 and 5 from high-purity substances.  $\text{SeO}_2$  was subjected to threefold sublimation for further purification.

The system was prepared by adding 3 g of  $\text{In}(\text{OH})_3$  to 100 ml of an aqueous solution of selenious acid at increasing concentrations. The samples were placed into glass ampoules which were sealed and then thermostated

for 3 months in an air thermostat at  $100 \pm 1^\circ\text{C}$ . At the end of that period the ampoules were opened, the liquid phase was separated from the solid phase by filtration at the experimental temperatures and was subjected to chemical analysis which was made complexometrically for  $\text{In}^{3+}$  [6], and iodometrically for  $\text{SeO}_3^{2-}$  [7].

## RESULTS AND DISCUSSION

The solubility isotherm of the system  $\text{In}_2\text{O}_3\text{-SeO}_2\text{-H}_2\text{O}$  at  $100^\circ\text{C}$  (Fig. 1) was drawn according to the analysis data in Table 1, and the composition of the solid phases was determined after Schreinemakers. The isotherm of the system  $\text{In}_2\text{O}_3\text{-SeO}_2\text{-H}_2\text{O}$  was drawn at a concentration of  $\text{SeO}_2$  in the liquid phase from 0 to 78.07 wt%. In that concentration range  $\text{In}_2(\text{SeO}_3)_3 \cdot 6\text{H}_2\text{O}$  and two acidic salts,  $\text{In}_2(\text{SeO}_3)_3 \cdot \text{H}_2\text{SeO}_3$  and  $\text{In}_2(\text{SeO}_3)_3 \cdot 2\text{H}_2\text{SeO}_3 \cdot \text{H}_2\text{O}$ , crystallized.  $\text{In}_2(\text{SeO}_3)_3 \cdot \text{H}_2\text{SeO}_3$  and  $\text{In}_2(\text{SeO}_3)_3 \cdot 2\text{H}_2\text{SeO}_3 \cdot \text{H}_2\text{O}$  were obtained here for the first time. In accordance with the number of solid phases obtained, three branches of the solubility isotherm and two eutonic points  $E_1$  and  $E_2$  were established. Eutonic point  $E_1$  corresponds to 12.30 wt%  $\text{SeO}_2$ , and eutonic point  $E_2$  corresponds to 53.90 wt%  $\text{SeO}_2$ .

The compounds of the three-component system were determined both by means of the method of Schreinemakers, by chemical analysis of the well-washed and dried solid phases (Tables 1 and 2), and by X-ray analysis (Table 3). The X-ray pattern of  $\text{In}_2(\text{SeO}_3)_3 \cdot 6\text{H}_2\text{O}$  differs from that in ref. 2,

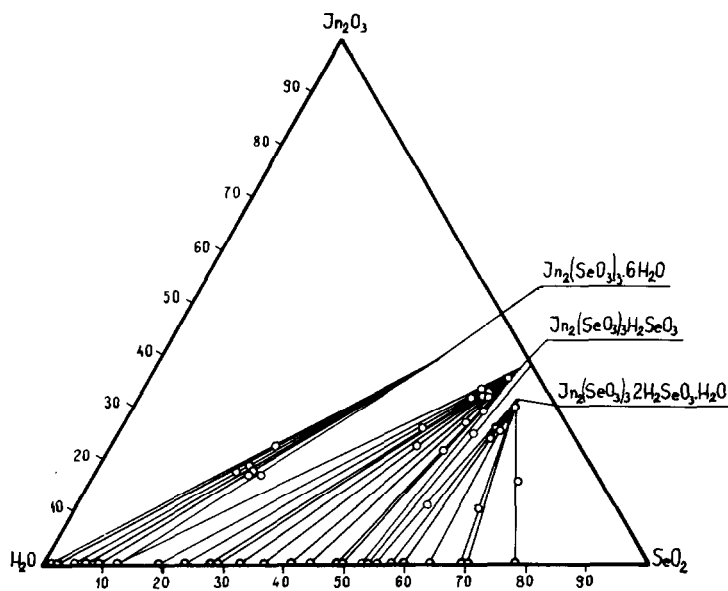


Fig. 1. Solubility isotherm of the system  $\text{In}_2\text{O}_3\text{-SeO}_2\text{-H}_2\text{O}$  at  $100^\circ\text{C}$ .

TABLE 1

Solubility isotherm of the system  $\text{In}_2\text{O}_3\text{-SeO}_2\text{-H}_2\text{O}$  at  $100^\circ\text{C}$ 

No.	Liquid phase		Solid phase		Formula composition of the solid phase
	$\text{In}_2\text{O}_3$	$\text{SeO}_2$	$\text{In}_2\text{O}_3$	$\text{SeO}_2$	
1	$2.07 \times 10^{-3}$	1.38	22.29	27.17	$\text{In}_2(\text{SeO}_3)_3 \cdot 6\text{H}_2\text{O}$
2	$2.96 \times 10^{-3}$	2.38	18.56	24.92	
3	$3.49 \times 10^{-3}$	5.17	17.19	23.25	
4	$4.71 \times 10^{-3}$	7.21	17.39	25.94	
5	$6.17 \times 10^{-3}$	9.22	16.82	25.69	
6	$9.79 \times 10^{-3}$	12.02	16.51	27.69	
7	$2.07 \times 10^{-2}$	12.42	33.03	56.13	$\text{In}_2(\text{SeO}_3)_3 \cdot \text{H}_2\text{SeO}_3$
8	$2.05 \times 10^{-2}$	19.14	35.13	59.76	
9	$1.79 \times 10^{-2}$	23.62	31.51	55.01	
10	$1.59 \times 10^{-2}$	27.60	25.86	49.60	
11	$1.36 \times 10^{-2}$	29.01	32.37	56.50	
12	$5.67 \times 10^{-2}$	32.74	32.32	57.50	
13	$6.13 \times 10^{-2}$	36.53	22.15	51.02	
14	$6.46 \times 10^{-2}$	41.26	31.56	57.70	
15	$1.85 \times 10^{-1}$	44.36	26.83	57.20	
16	$4.83 \times 10^{-2}$	48.77	28.66	58.92	
17	$5.29 \times 10^{-2}$	49.79	21.17	55.75	
18	$6.39 \times 10^{-2}$	52.77	35.74	59.50	
19	$7.29 \times 10^{-2}$	53.90	24.58	58.96	eutonic point
20	$2.73 \times 10^{-2}$	55.27	11.01	58.02	
21	$1.97 \times 10^{-2}$	57.55	25.58	61.50	$\text{In}_2(\text{SeO}_3)_3 \cdot 2\text{H}_2\text{SeO}_3 \cdot \text{H}_2\text{O}$
22	$1.30 \times 10^{-2}$	59.62	23.58	62.12	
23	$9.24 \times 10^{-3}$	64.01	25.20	62.65	
24	$1.03 \times 10^{-4}$	69.25	10.25	66.72	
25	$2.13 \times 10^{-4}$	70.40	30.10	63.10	
26	$4.47 \times 10^{-4}$	78.07	15.53	70.93	

TABLE 2

Weight loss of  $\text{In}_2(\text{SeO}_3)_3 \cdot 2\text{H}_2\text{SeO}_3 \cdot \text{H}_2\text{O}$  and chemical analysis of the heated samples

Temp. ( $^\circ\text{C}$ )	Weight loss	Chemical analysis		Phases
		$\text{In}_2\text{O}_3$	$\text{SeO}_2$	
105	2.04	31.94	63.98	$\text{In}_2(\text{SeO}_3)_3 \cdot 2\text{H}_2\text{SeO}_3$
138	4.08	32.67	65.20	$\text{In}_2(\text{SeO}_3)_3 \cdot \text{H}_2\text{SeO}_3 \cdot \text{SeO}_2$
213	6.08	33.28	66.73	$\text{In}_2(\text{SeO}_3)_3 \cdot 2\text{SeO}_2$
268	18.72	38.52	61.40	$\text{In}_2(\text{SeO}_3)_3 \cdot \text{SeO}_2$
377	31.14	45.62	54.34	$\text{In}_2(\text{SeO}_3)_3$
462	43.54	55.50	44.44	$\text{In}_2\text{O}_3 \cdot 2\text{In}_2(\text{SeO}_3)_3$
640	56.14	71.28	28.71	$2\text{In}_2\text{O}_3 \cdot \text{In}_2(\text{SeO}_3)_3$
675	68.64	99.59	—	$\text{In}_2\text{O}_3$

TABLE 3

X-ray patterns of indium selenites

$I/I_1$	$d(\text{Å})$	$I/I_1$	$d(\text{Å})$	$I/I_1$	$d(\text{Å})$
$\text{In}_2(\text{SeO}_3)_3 \cdot 6\text{H}_2\text{O}$		$\text{In}_2(\text{SeO}_3)_3 \cdot \text{H}_2\text{SeO}_3$		$\text{In}_2(\text{SeO}_3)_3 \cdot 2\text{H}_2\text{SeO}_3 \cdot \text{H}_2\text{O}$	
63	8.536	100	6.249	100	6.602
100	7.246	8	4.207	24	6.021
63	4.643	100	3.184	4	4.979
20	4.267	7	3.046	12	3.948
20	4.019	7	2.928	7	3.477
20	3.616	10	2.829	9	3.324
33	3.151	17	2.696	82	3.229
63	3.035	6	2.138	26	3.081
25	2.635	4	2.106	4	2.938
20	2.441	4	2.065	9	2.864
20	2.415	7	1.612	5	2.763
25	2.331	12	1.589	8	2.736
33	2.091	12	1.585	6	2.479
45	2.000	12	1.567	2	2.313
		5	1.376	4	2.274
		5	1.372	10	2.154
		7	1.275	8	1.984
				6	1.812
				6	1.633

and the X-ray patterns of  $\text{In}_2(\text{SeO}_3)_3 \cdot \text{H}_2\text{SeO}_3$  and  $\text{In}_2(\text{SeO}_3)_3 \cdot 2\text{H}_2\text{SeO}_3 \cdot \text{H}_2\text{O}$  have been described here for the first time.

There are three endothermal and one exothermal peaks in the thermogram of normal indium selenite (Fig. 2). At  $205^\circ\text{C}$   $\text{In}_2(\text{SeO}_3)_3 \cdot 6\text{H}_2\text{O}$  loses its water of crystallization and turns into amorphous  $\text{In}_2(\text{SeO}_3)_3$  which was established by chemical and X-ray phase analysis. At  $430^\circ\text{C}$  amorphous  $\text{In}_2(\text{SeO}_3)_3$  becomes crystalline. The gravimetric analysis shows that no change of weight takes place at  $430^\circ\text{C}$ . The chemical analysis of the product which was heated at 205 and  $430^\circ\text{C}$  points to the composition:  $\text{In}_2\text{O}_3$ , 45.40 wt%;  $\text{SeO}_2$ , 54.67 wt%, which exactly corresponds to the stoichiometric composition of  $\text{In}_2(\text{SeO}_3)_3$ . The endothermal peak at  $575^\circ\text{C}$  corresponds to the transformation  $3\text{In}_2(\text{SeO}_3)_3 \rightarrow 2\text{In}_2\text{O}_3 \cdot \text{In}_2(\text{SeO}_3)_3$ . The thermal peak at  $630^\circ\text{C}$  corresponds to the complete dissociation of  $\text{In}_2(\text{SeO}_3)_3$  and the formation of  $\text{In}_2\text{O}_3$ .

The results of the study of the kinetics of the dissociation of  $\text{In}_2(\text{SeO}_3)_3$  are presented in Fig. 3. They show that  $\text{In}_2(\text{SeO}_3)_3$  is stable up to  $400^\circ\text{C}$ . The rate of dissociation at that temperature is still negligible. At  $450^\circ\text{C}$  the horizontal section of the isotherm corresponds to 33% weight loss of  $\text{SeO}_2$  from the solid phase which exactly corresponds to the transition  $\text{In}_2(\text{SeO}_3)_3 \rightarrow \text{In}_2\text{O}_3 \cdot 2\text{In}_2(\text{SeO}_3)_3$ . The chemical analysis of the product which was heated at that temperature for 70 min corresponds to the stoichiometric

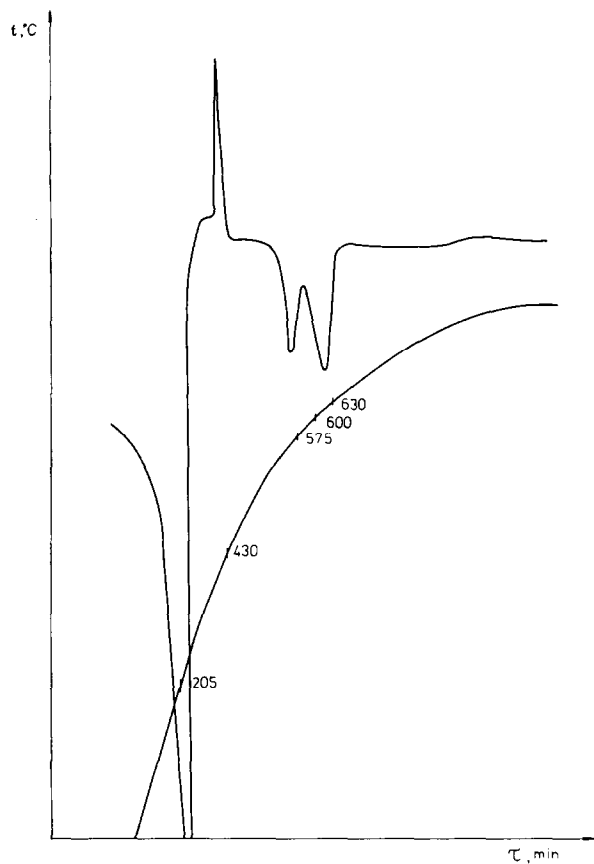


Fig. 2. Thermogram of  $\text{In}_2(\text{SeO}_3)_3 \cdot 6\text{H}_2\text{O}$ .

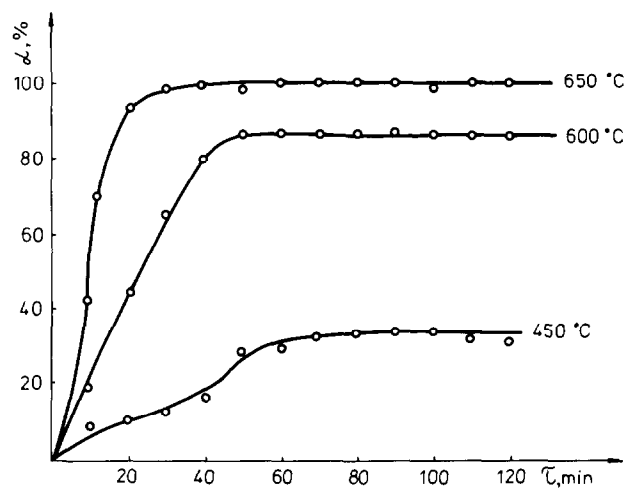


Fig. 3. Kinetic curves of the thermal dissociation of  $\text{In}_2(\text{SeO}_3)_3$ . Dependence of the degree of dissociation ( $\alpha$ ) on time ( $\tau$ ).

composition of  $\text{In}_2\text{O}_3 \cdot 2\text{In}_2(\text{SeO}_3)_3$  ( $\text{In}_2\text{O}_3$ , 55.50 wt%;  $\text{SeO}_2$ , 44.44 wt%). The X-ray phase analysis points to the formation of a chemical compound and not a mixture with phase composition  $\text{In}_2\text{O}_3$  and  $\text{In}_2(\text{SeO}_3)_3$ . At 600 and 650°C the rate of dissociation of  $\text{In}_2(\text{SeO}_3)_3$  accompanied by giving off  $\text{SeO}_2$  greatly increases, the boundary degree of dissociation at 600°C being 86%, and at 650°C, 100%. At 600°C the composition obtained for 30 min is  $2\text{In}_2\text{O}_3 \cdot \text{In}_2(\text{SeO}_3)_3$  ( $\text{In}_2\text{O}_3$ , 71.45 wt%;  $\text{SeO}_2$ , 28.60 wt%). The analysis of the solid residue after dissociation at 600°C (for 30 min) and at 650°C (for 20 min) shows that it contains the phase  $2\text{In}_2\text{O}_3 \cdot \text{In}_2(\text{SeO}_3)_3$  and not a mixture of oxide and selenite. The products heated at 650°C for more than 30 min are pure  $\text{In}_2\text{O}_3$  (In, 82.64 wt%).

Our results are in good agreement with ref. 2. In ref. 2, however, the exothermal peak was not discussed.

In the thermogram of  $\text{In}_2(\text{SeO}_3)_3 \cdot \text{H}_2\text{SeO}_3$  there are five endothermal peaks (Fig. 4) which point to a stage dissociation of the salt. At 135°C the salt loses its constitutional water and changes into pyroselenite  $\text{In}_2(\text{SeO}_3)_3 \cdot \text{SeO}_2$  ( $\text{In}_2\text{O}_3$ , 38.52 wt%;  $\text{SeO}_2$ , 61.73 wt%). At 340°C one mole of  $\text{SeO}_2$  is given off and anhydrous  $\text{In}_2(\text{SeO}_3)_3$  ( $\text{In}_2\text{O}_3$ , 45.39 wt%;  $\text{SeO}_2$  54.70 wt%) is obtained. Further on, normal indium selenite dissociates according to the scheme suggested above. The peak at temperatures above 600°C is quite interesting in being degenerated into two peaks at 620 and 675°C which makes it possible to suggest that the dissociation of the basic salt is

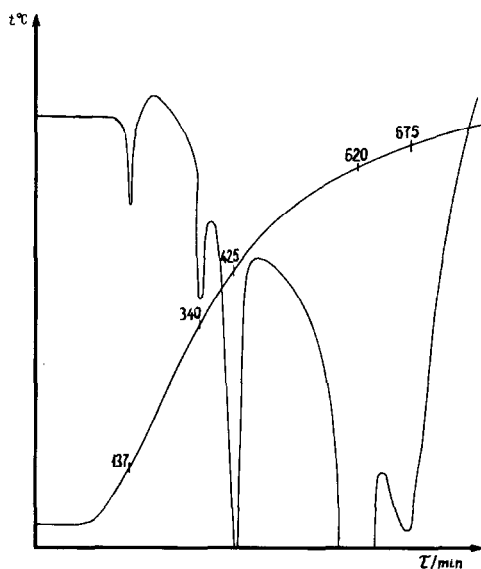


Fig. 4. Thermogram of  $\text{In}_2(\text{SeO}_3)_3 \cdot \text{H}_2\text{SeO}_3$ .

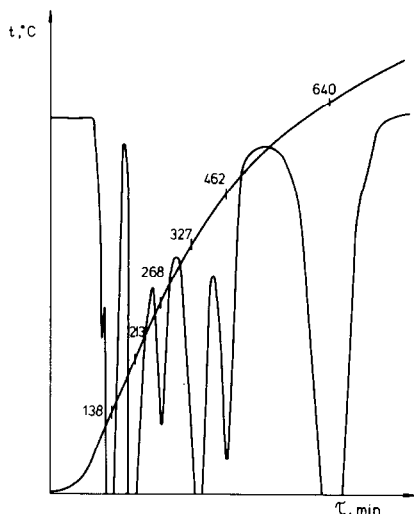
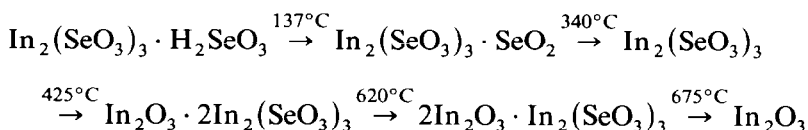
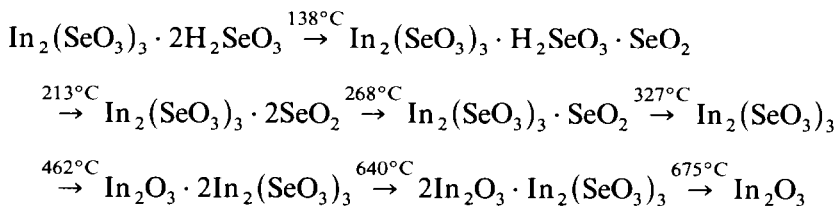


Fig. 5. Thermogram of  $\text{In}_2(\text{SeO}_3)_3 \cdot 2\text{H}_2\text{SeO}_3 \cdot \text{H}_2\text{O}$ .

complicated. The scheme of thermal dissociation is as follows



There are seven endothermic peaks in the thermogram of  $\text{In}_2(\text{SeO}_3)_3 \cdot 2\text{H}_2\text{SeO}_3 \cdot \text{H}_2\text{O}$  (Fig. 5). The chemical and X-ray analyses of the samples which were heated at the temperatures of the corresponding peaks (Table 1) show that the water of crystallization is removed at  $105^\circ\text{C}$  and then stage dissociation of the salt takes place according to the scheme



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